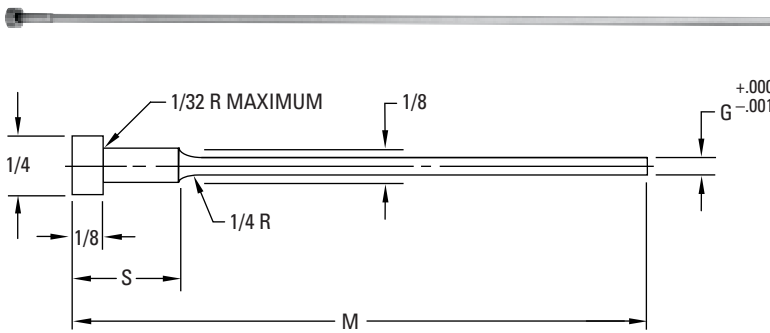


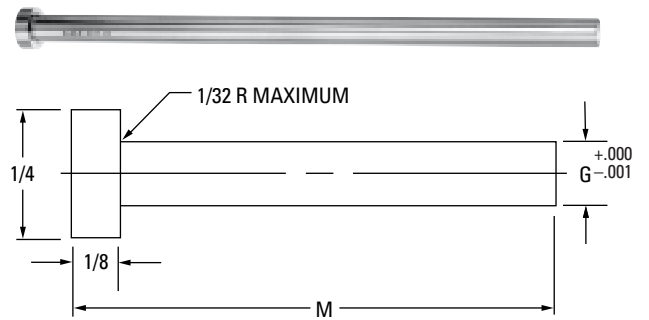
# D-M-E Standard EX Hotwork Ejector Pins SHOULDER AND SMALL DIAMETER



- Precision made of superior quality thermal shock resisting hotwork die steel
- Hot-forged heads provide uniform grain flow, higher tensile strength
- Outside diameter nitrided to 65-74 HRc hardness and finished to minimize wear
- Heads annealed for easy machining
- Centerless ground and polished outer diameter

## 1/2" Shoulder Length (S Dimension)

ITEM PREFIX*	G	M-6		M-10		M-14
	PIN DIA	G STD	G .005 OVERSIZE	G STD	G .005 OVERSIZE	G STD
EX2	1/32					
EX3	3/64					
EX5	1/16					
EX6	5/64					
EX7	3/32					
EX8	7/64					



## 2" Shoulder Length (S Dimension)

ITEM PREFIX*	G	M-6		M-10		M-14
	PIN DIA	G STD	G .005 OVERSIZE	G STD	G .005 OVERSIZE	G STD
EX2	1/32					
EX3	3/64					
EX5	1/16					
EX6	5/64					
EX7	3/32					
EX8	7/64					

## No Shoulder (Small Diameter)

ITEM PREFIX*	G		M-6		M-10	
	PIN DIA	G STD	G .005 OVERSIZE	G STD	G .005 OVERSIZE	G STD
EX3NS	3/64 (.046)					
EX5NS	1/16 (.062)					
EX6NS	5/64 (.078)					
EX7NS	3/32 (.093)					
EX8NS	7/64 (.109)					

### \* To create Item Numbers for EX Shoulder and Small Diameter Ejector Pins:

- Combine Item Prefix with the letter "M" and the length (M dimension) desired.
- Add a suffix to indicate the type of shoulder desired
  - For No Shoulder use the suffix NS (e.g. EX3M6NS, EX9M10NS)
  - For 1/2" Shoulder use the suffix 12SH (e.g. EX3M612SH, EX9M1012SH)
  - For 2" Shoulder no suffix should be used (e.g. EX3M6, EX9M10)
- Add "OS" for .005" oversize diameters (e.g. EX3M6NSOS, EX3M612SHOS, EX3M6OS)

### Quantity Discounts

300 to 599 . . . . . Less 5%  
 600 or more . . . . . Less 10%  
 Discounts apply to Ejector Pins, Core Pins, Return Pins and Sprue Puller Pins. Standard sizes may be combined on one order for quantity discounts.

### When ordering please specify:

- Item Number and Quantity
- Method of Shipment

**Specials Available.**  
**See "D-M-E Special Pins & Sleeves"**